

## FK22 – FITTING INSTRUCTIONS

### CONTENTS

QTY/KIT	FRONT	PART No.
2	Shock Support Bracket	3756408
2	Captive Nut plate	3199541
4	Bolt M10 x 30mm	6151045
4	Washer Flat M10	4581040

**TO SUIT MAZDA B2600 / FORD COURIER 2/99 ON**

The FK22 upper shock mount kit is designed to strengthen the front top shock absorber mount on Mazda B2600 and Ford Courier vehicles.



### **TOOLS REQUIRED**

Basic metric tool kit, pistol drill, 11mm drill bit, metal paint.

Fig.1



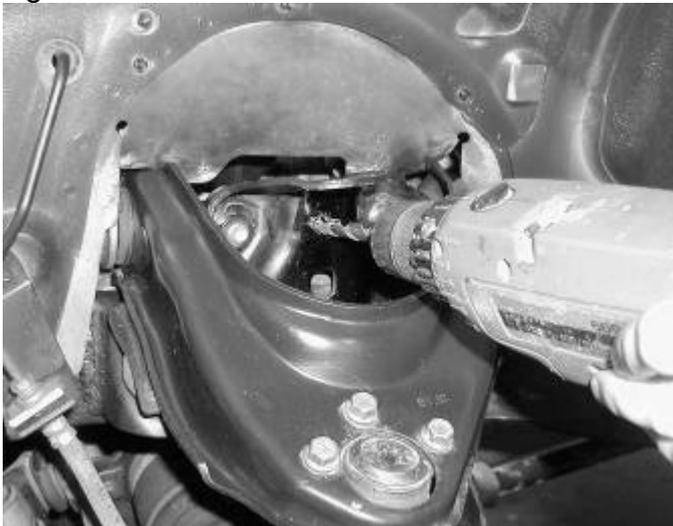
### Installation Procedure

Remove front shock absorber.  
Position the shock support bracket inside the original shock absorber mount.

Slide the captive nut plate behind the original shock mount and secure in place using one the supplied M10 bolts through the lower support bracket slot.

Align the top hole in the support bracket with the original shock absorber mount then mark the position of the upper slot on the original shock absorber mount.

Fig.2



Remove the support bracket and drill a 11mm  $\text{\O}$  hole through the original shock absorber mount where previously marked.

Debur edges and paint all raw metal surfaces, allow to dry.

Fig.3



Position the support bracket and captive nut plate on the original shock absorber mount.

Secure in place using the two supplied M10 bolts and flat washers.

Ensure the top support bracket hole is aligned with the original shock absorber mount and tension both bolts to 44 Nm ( 32ft.lbs ).

**A thread locking compound is recommended.**

Refit shock absorber.